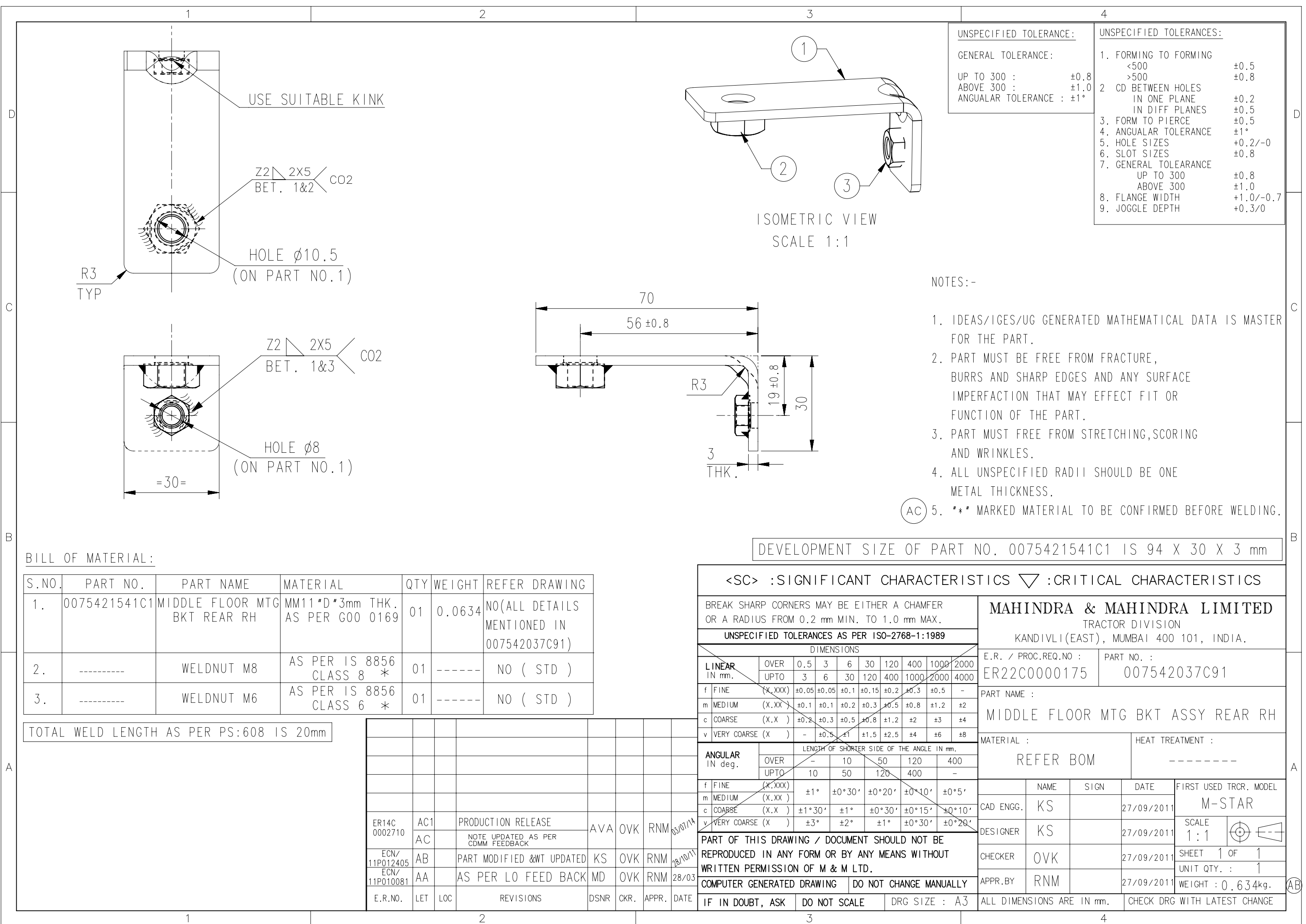




- NOTES:-
- 1. IDEAS/IGES/UG GENERATED MATHEMATICAL DATA IS MASTER FOR THE PART.
 - 2. PART MUST BE FREE FROM FRACTURE, BURRS AND SHARP EDGES AND ANY SURFACE IMPERFACTION THAT MAY EFFECT FIT OR FUNCTION OF THE PART.
 - 3. PART MUST FREE FROM STRETCHING, SCORING AND WRINKLES.
 - 4. ALL UNSPECIFIED RADII SHOULD BE ONE METAL THICKNESS.
 - 5. "*" MARKED MATERIAL TO BE CONFIRMED BEFORE WELDING.

BILL OF MATERIAL:

S.NO.	PART NO.	PART NAME	MATERIAL	QTY	WEIGHT	REFER DRAWING
1.	0075421541C1	MIDDLE FLOOR MTG BKT REAR RH	MM11"D"3mm THK. AS PER G00 0169	01	0.0634	NO(ALL DETAILS MENTIONED IN 007542037C91)
2.	-----	WELDNUT M8	AS PER IS 8856 CLASS 8 *	01	-----	NO (STD)
3.	-----	WELDNUT M6	AS PER IS 8856 CLASS 6 *	01	-----	NO (STD)

TOTAL WELD LENGTH AS PER PS:608 IS 20mm

ER14C 0002710	AC1	PRODUCTION RELEASE		AVA	OVK	RNM	03/07/14
	AC	NOTE UPDATED AS PER CDMM FEEDBACK					
ECN/ 11P012405	AB	PART MODIFIED &WT UPDATED		KS	OVK	RNM	28/10/11
ECN/ 11P010081	AA	AS PER LO FEED BACK		MD	OVK	RNM	28/03
E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE

<SC> :SIGNIFICANT CHARACTERISTICS										▽ :CRITICAL CHARACTERISTICS														
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.										MAHINDRA & MAHINDRA LIMITED TRACTOR DIVISION KANDIVLI(EAST), MUMBAI 400 101, INDIA.														
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989																								
DIMENSIONS										E.R. / PROC.REQ.NO :					PART NO. :									
L LINEAR IN mm.										ER22C0000175					007542037C91									
f FINE (X.XXX)										PART NAME :					MIDDLE FLOOR MTG BKT ASSY REAR RH									
m MEDIUM (X.XX)										MATERIAL : REFER BOM										HEAT TREATMENT : -----				
c COARSE (X.X)																								
v VERY COARSE (X)																								
ANGULAR IN deg.										LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.														
OVER										-														
UPTO										10 50 120 400														
f FINE (X.XXX)										±1° ±0°30' ±0°20' ±0°10' ±0°5'										CAD ENGG. KS 27/09/2011				
m MEDIUM (X.XX)																				FIRST USED TRCR. MODEL M-STAR				
c COARSE (X.X)										±1°30' ±1° ±0°30' ±0°15' ±0°10'										SCALE 1:1				
v VERY COARSE (X)										±3° ±2° ±1° ±0°30' ±0°20'										DESIGNER KS 27/09/2011				
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.										CHECKER OVK 27/09/2011										SHEET 1 OF 1				
										APPR.BY RNM 27/09/2011										UNIT QTY. : 1				
																				WEIGHT : 0.634kg.				
COMPUTER GENERATED DRAWING										DO NOT CHANGE MANUALLY										ALL DIMENSIONS ARE IN mm.				
IF IN DOUBT, ASK										DO NOT SCALE										DRG SIZE : A3				
																				CHECK DRG WITH LATEST CHANGE				